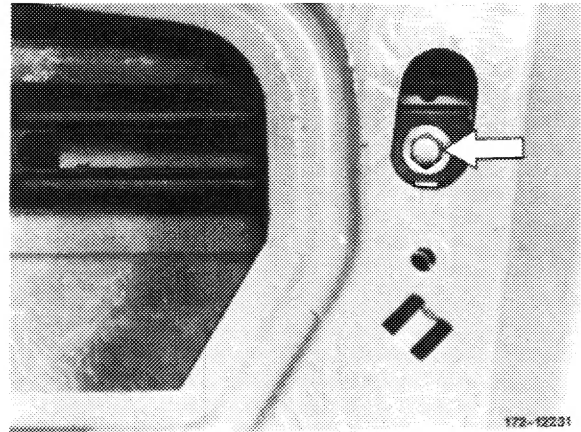


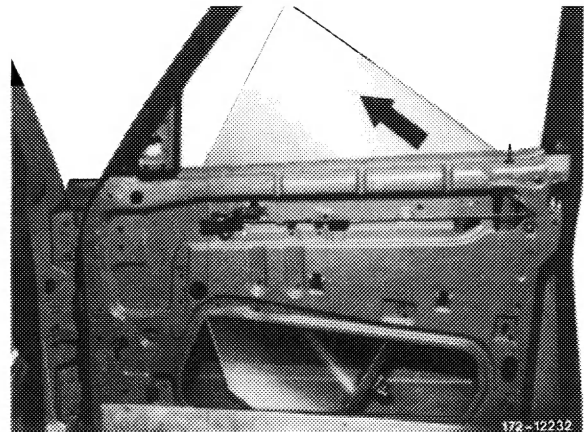
A. Sedan

Removal

- 1 Remove window lift (72–180).
- 2 Remove front and rear window lift rail bolts.
- 3 Remove inner sealing rail (72–160).
- 4 Remove outer sealing rail (72–170).

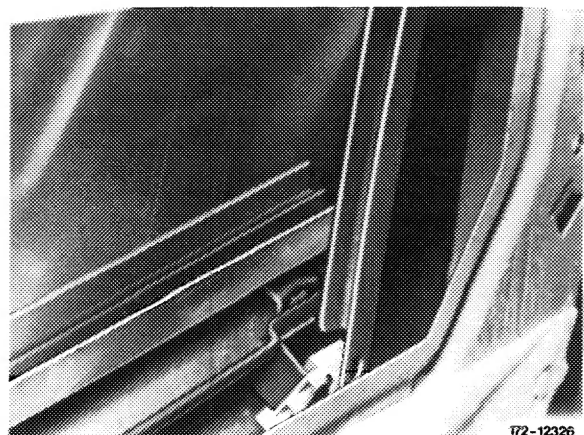


- 5 Lift rear of crank operated window and tilt forward.
- 6 Pull out crank operated window upward.



Installation

- 7 Place crank operated window in window running rails.



- 8 Run window lift rail with slides into window retaining rail from below and secure with bolts.

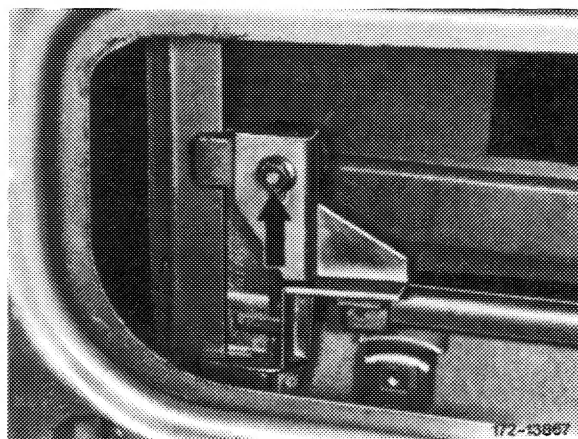
- 9 Continue installation in reverse sequence of removal.

Note: Adjust crank operated window before installation of door liner (72–195).

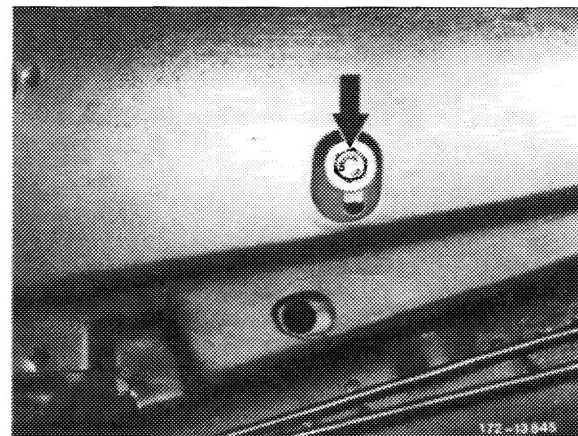
B. Coupe

Remove

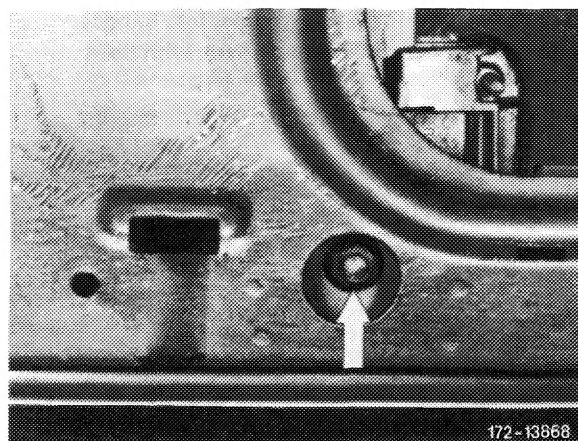
- 1 Remove window lifter (72-180, section B).
- 2 Remove inner sealing rail (72-160).
- 3 Remove stop angle at the rear of the window run.



- 4 Remove stop angle for top lift limitation at the rear.

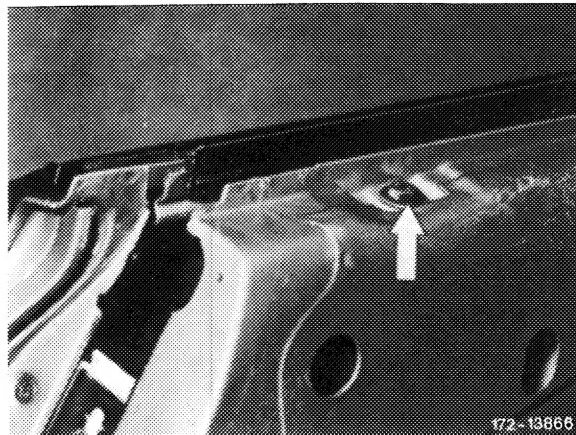


- 5 Remove lower nut at the rear window guide rail.

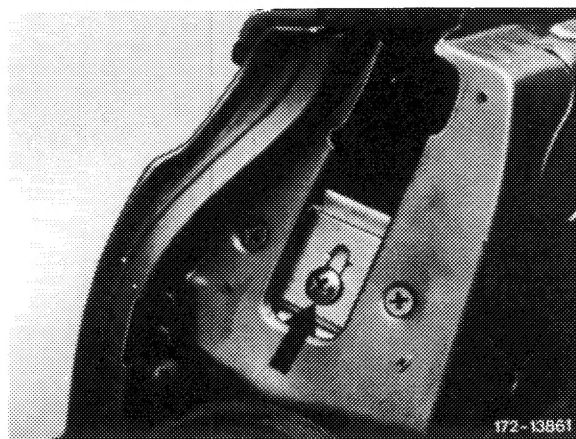


6 Remove screw at the top of the rear window guide rail.

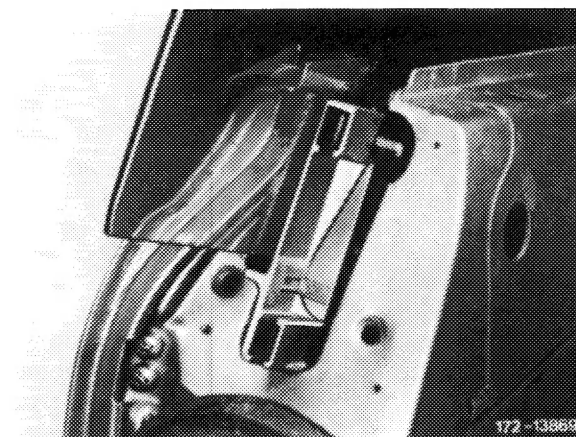
7 Remove window guide rail from door shell.



8 Remove both screws at the rear guide wedge and remove guide wedge.



9 Lift crank window and pull rearwards out of the door.



Install

10 Installation takes place in reverse order.

Note: Prior to fitting the door cover, the crank window must be adjusted (72—195, section B).